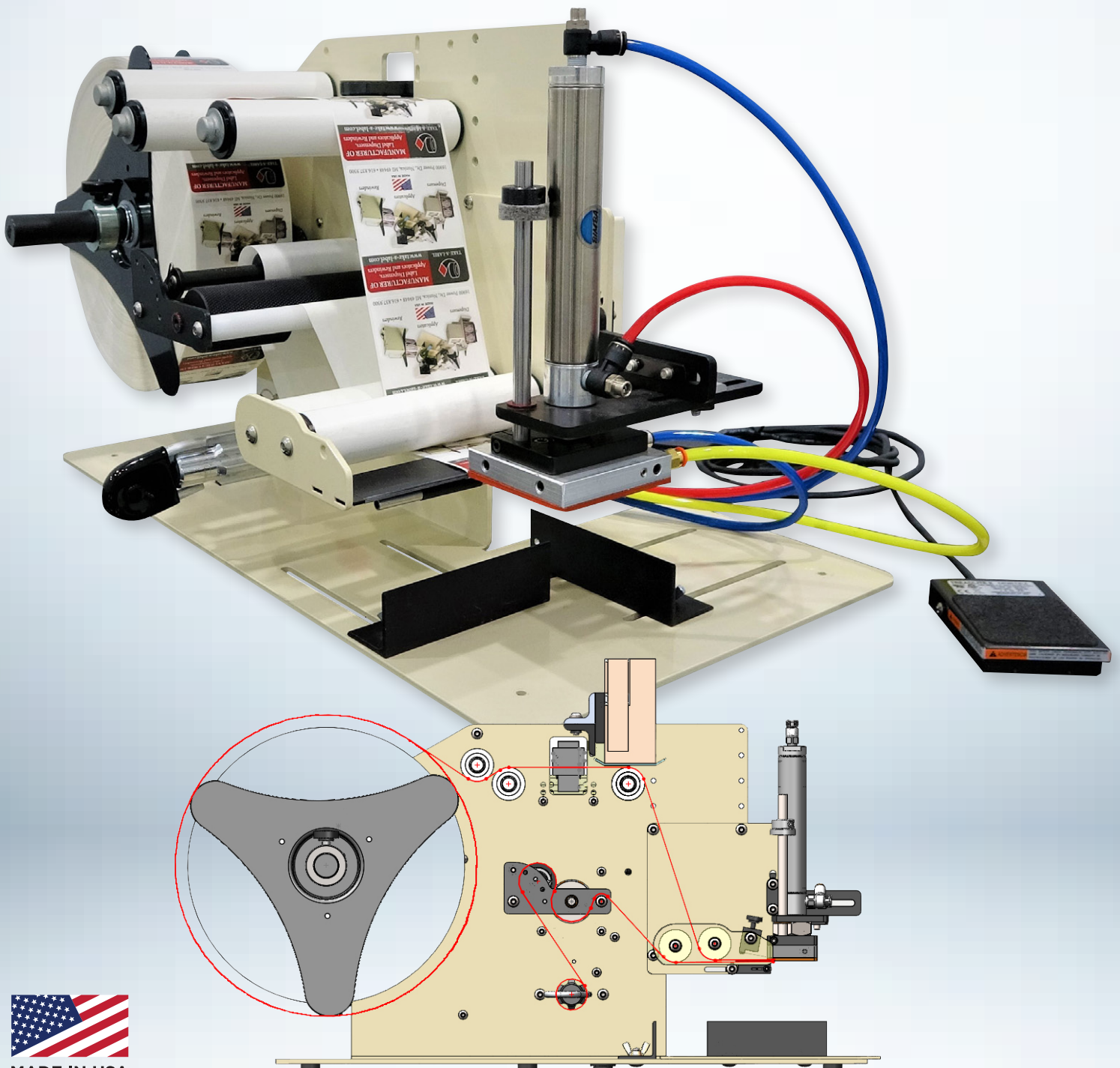


Operations Manual

Benchtop Flat/Near Flat

Tamp Applicator



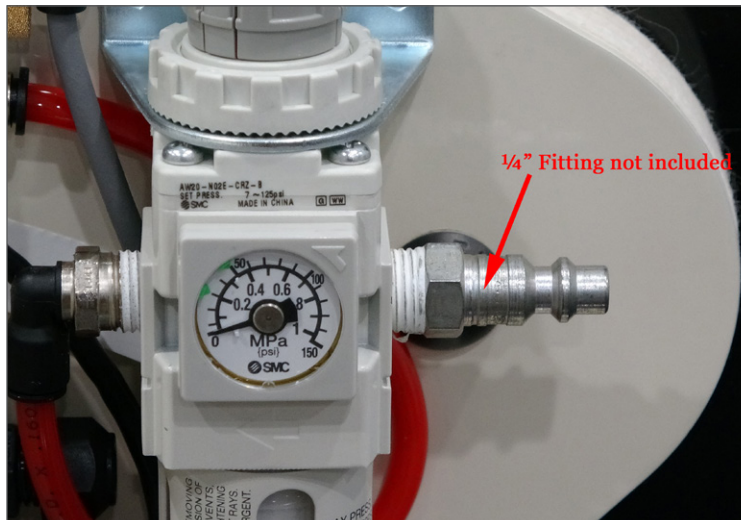
MADE IN USA

Helpful setup videos can be found in your Online Gallery- Contact your Sales Rep for Access

1. Unpack the labeler from shipping container and remove from base.
2. Place the labeler on a firm level surface.
3. Plug the labeler into an 110VAC 15 AMP Grounded outlet.
4. Connect the labeler to a sufficient air supply. Minimum 80 PSI clean dry air.

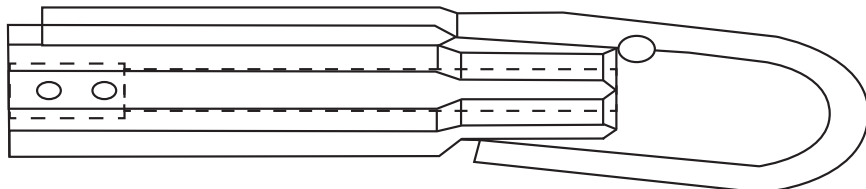
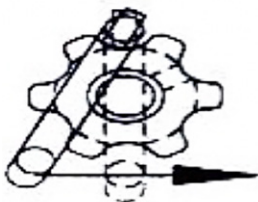
NOTES: • The labeler typically operates between 30-50 PSI depending on the label.

- When air is connected the vacuum generator will continually release air to create the vacuum effect.



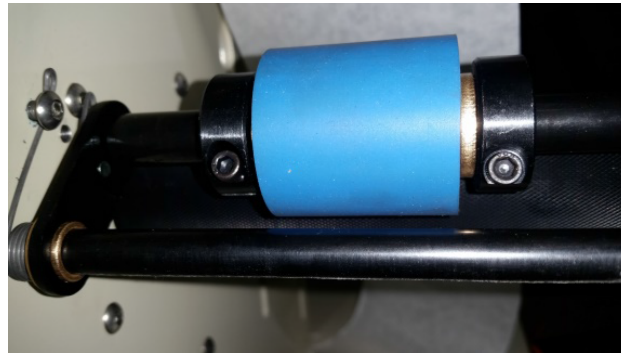
LABEL THREADING

1. Remove outer unwind disc (49) install new roll of labels and replace disc.
2. Pull label web under the first roller, throw the photo eye (21). Continue pulling the label web over the top of the next roller. As the webbing is wrapped around the peel edge, take care to go between the bottom of the peel edge and the top of the air assist tube. **(Do not cover the air assist tube with the webbing).**
3. Pull web back and wrap under the drive roller (35), and up between the drive roller (35) and pinch roller (24), then back down to the waist wind shaft (47). Note: The pinch roller (26) is spring loaded. Slight pressure will be needed to separate the pinch roller from the drive roller for threading.
4. Install waist wind clip (48) on waist wind shaft (47) placing the webbing between the shaft and the clip.

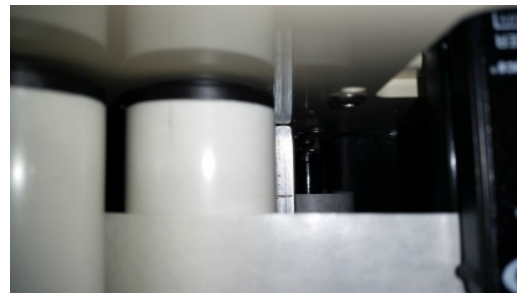
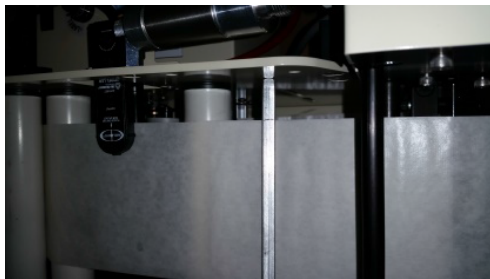


LABEL ALIGNMENT

1. As you thread the label backing paper over the blue pinch roller, you may need to move the pinch roller so it is centered against the paper. Using a 9/64 allen key, loosen the screws on both sides of the pinch roller. Lift the pinch roller and slide it left or right as needed. Retighten both screws.



2. Use a ruler (or the waste wind clip) to measure the distance between the inside edge of the label backing paper and the machine base. Check that the distance is consistent at multiple points along the way.

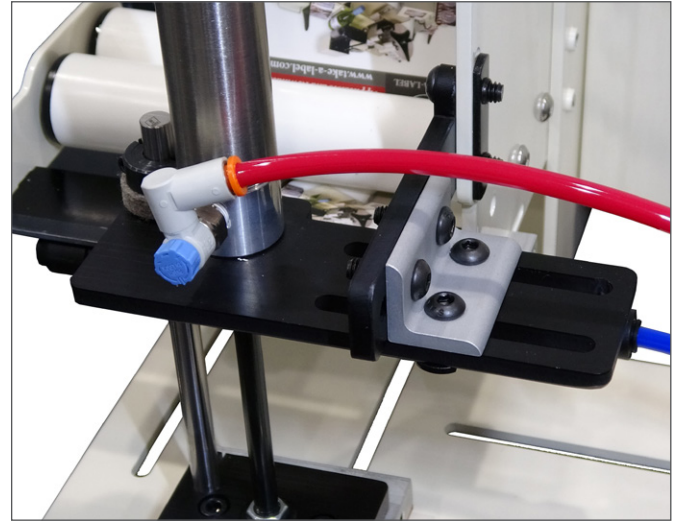
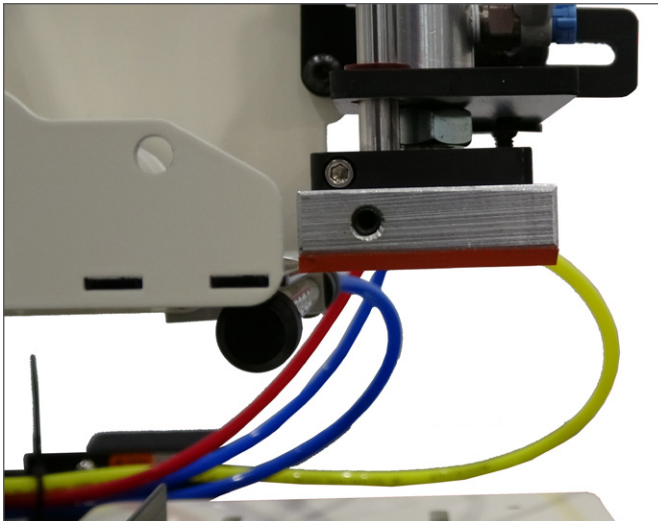
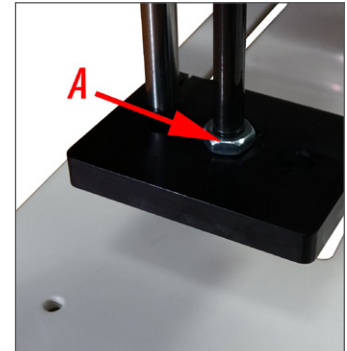


3. As mentioned at the beginning the Label Threading section, the first 3-4 feet of the label roll should not have any labels. Therefore, the first time you activate the labeler by pressing the foot pedal, the machine will continuously feed those 3-4 feet through until the first label triggers the gap sensor. This process helps align the backing paper through the rollers and onto the waste spool.

1. It is recommended that you teach the photo eye (21) with every new roll of labels used.
2. Remove one label from the webbing and place the webbing only in the photo eye.
3. Press and hold the “Normal” button on photo eye for 3 seconds. When the lights finish flashing the photo eye is taught.

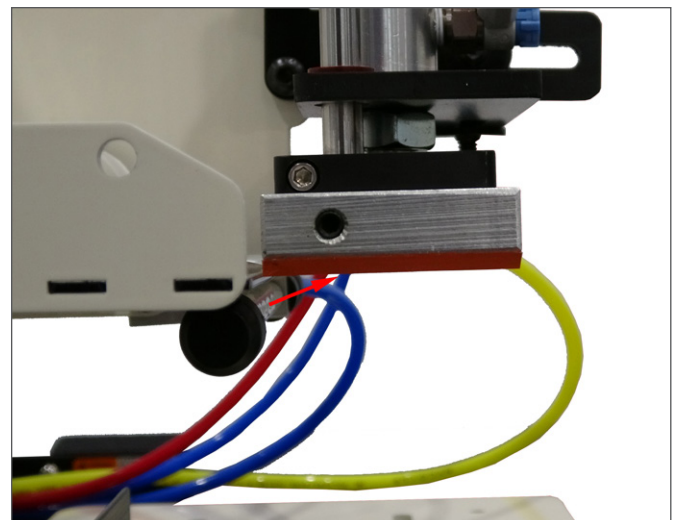


1. The tamp head placement is crucial for consistent label application.
2. The vertical gap between the top of peel plate and bottom of the tamp pad should range from 0"-1/32". If not loosen the nut at the base of the tamp cylinder rod (Shown with red arrow A), and unthread to lower the tamp pad or screw in the rod to raise the tamp pad height.
3. The horizontal gap between the top of peel plate and the edge of the tamp pad should range from 0"-1/32". If not loosen the horizontal mounting bolts and align to the acceptable range.



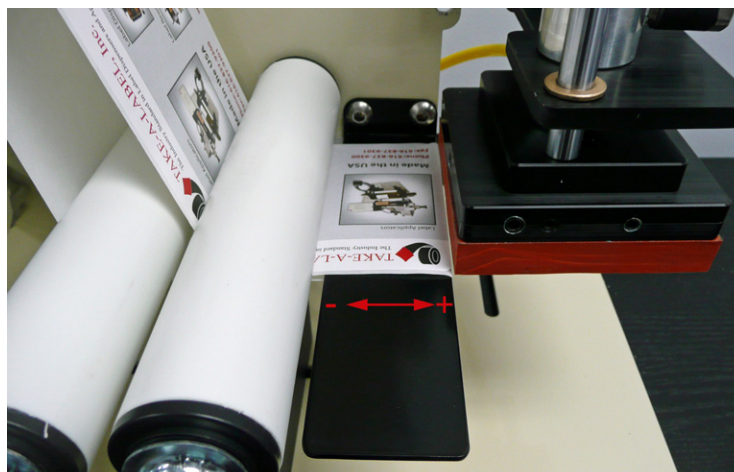
ASSIST TUBE PLACEMENT

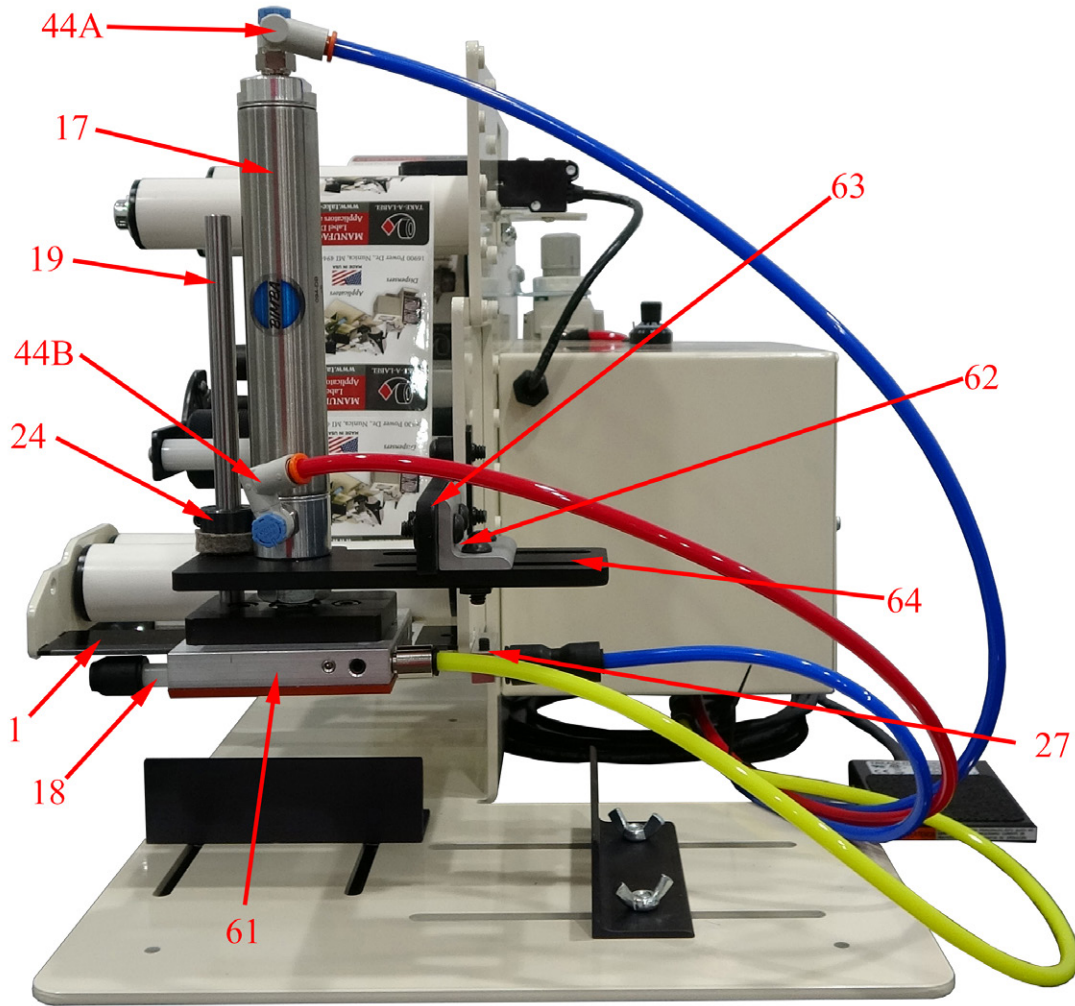
1. The air assist tube is used to assist the label out onto the vacuum pad. As a rule of thumb the blast patten from this tube should be directed at a 30° angle onto the vacuum pad. This angle may vary due to several factors, as a result different blast angles may have to be experimented with.



The label advance potentiometer resides on top of the labeler electrical housing. The purpose is to adjust the stopping position of the label with respect to the peel plate. With the label advance pot turned all the way counterclockwise the photo eye will stop the applicator instantly when it senses a gap. By rotating the potentiometer toward the + the applicator will dispense more of the label, and by rotating the potentiometer toward the – the applicator will dispense less of the label.

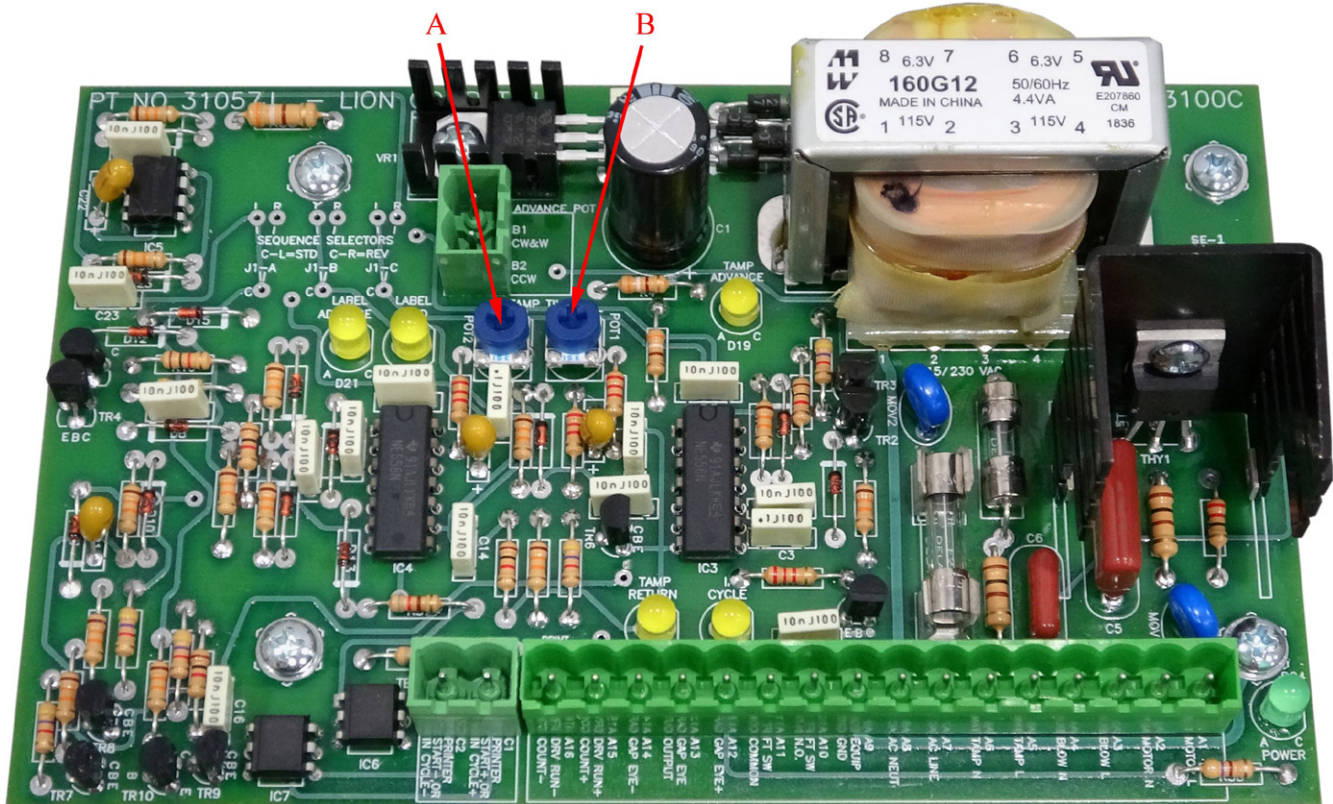
1. To setup the label position, rotate the label advance pot to the – as far as it will rotate.
2. The goal is to have the applicator stop with a label gap right at the peel edge.
3. Activate the applicator and watch the dispensing label. If the label does not advance far enough turn the label advance pot to the +, and repeat until one label is completely dispensed and the next label is stopped at the peel edge.





1. To adjust the speed of the tamp head going down to apply the label, turn the flow control (44A) clockwise to slow it down and counterclockwise to speed it up.
2. To adjust the speed of the tamp head returning to the ready position, turn the flow control (44B) counterclockwise to make the tamp head travel faster and clockwise to slow down.

Benchtop Flat/Near Flat TAMP HEAD DWELL TIME LABEL ADVANCE DELAY



ADJUSTING LABEL ADVANCE DELAY:

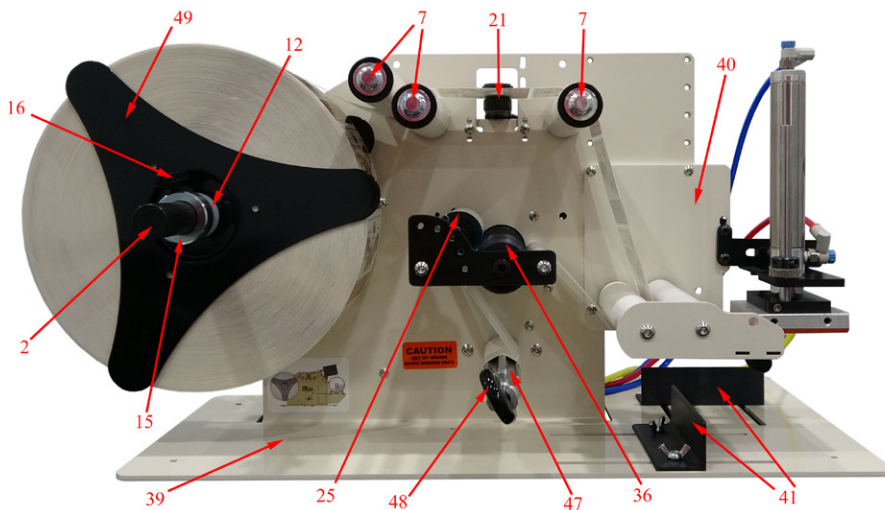
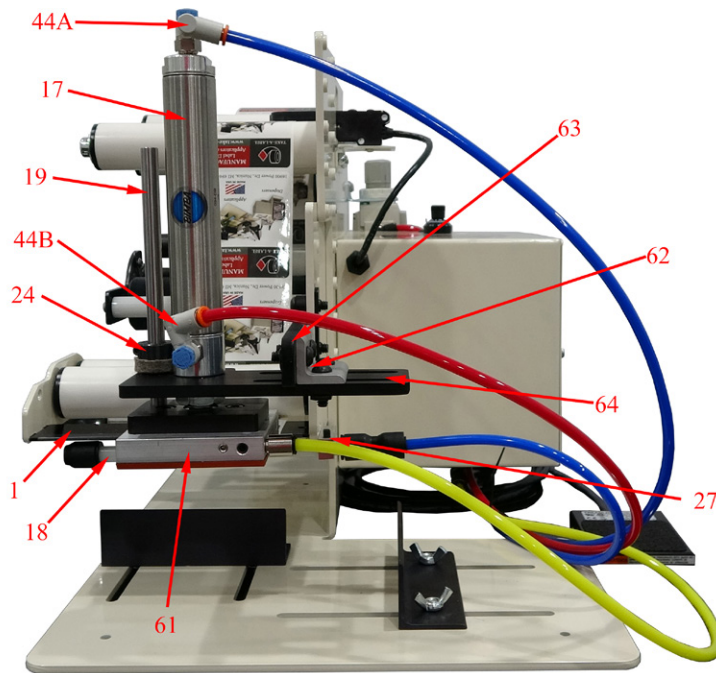
Knob A: increases or decreases the time before the label is advanced on to the tamp pad. This variance will occur after activating the footswitch and beginning the cycle.

ADJUSTING DWELL TIME:

Knob B: increases or decreases the amount of time the tamp pad remains at the bottom of the cylinders stroke. Before returning to the raised position.

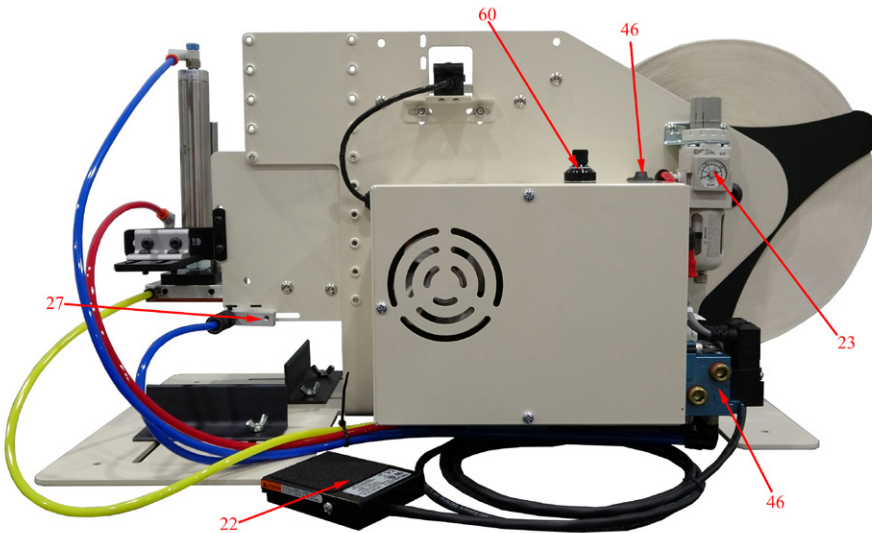
Benchtop Flat/Near Flat

PARTS LIST

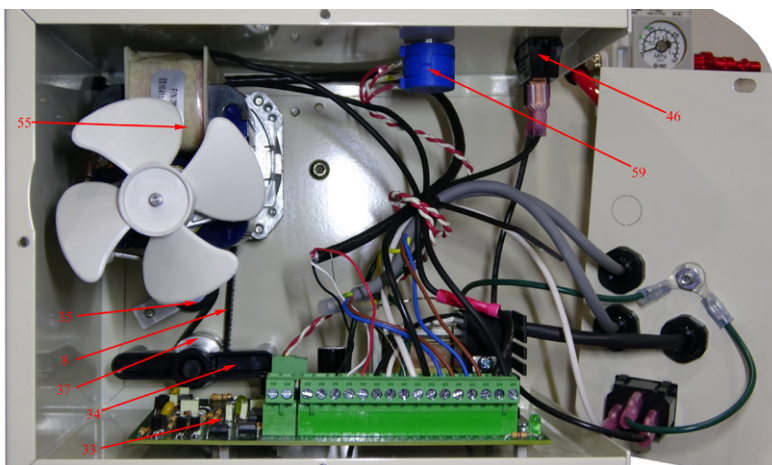


Item#	Description	#
11002	Peel Plate	1
11008	Unwind Shaft	2
21002	Housing	3
21003	Housing Cover	4
21004	Outboard Support Plate	5
21010	Pinch Roller Shaft	6
21011	Idler Roller Rod	7
21031	Drive V Belt	8
21026	Motor Spacers	9
21027	Left Torsion Spring	10
21028	Right Torsion Spring	11
25112	Unwind Washer	12
25113	Unwind Spring	13
25124	#8 Self Taping Screw	14
26001	Unwind Collar	15
26002	Unwind Hub Screw	16
30005	Pneumatic Cylinder	17
31718	Air Assist Tube	18
30024	Anti-Rotation Rod	19
30074	Shaft Collar 1/2"	20
30106	Tri-Tronics Photo Eye	21
30110	Foot Switch	22
30124	Filter/Regulator	23
30151	3/8" Shaft Stop Collar	24
31002	Pinch Roller	25
31003	Outboard Support Shaft	26
31717	Air Assist Bracket	27
31009	Pinch Roller Side Plate	28
31015	Plastic Bearing	29
31020	Cylinder Cross Mount Plate	30
31021	Cylinder Mount Plate	31
31053	80/20 Nut	32
31057	TAL-3100T Control Board	33
31060	Rewind Bracket	34

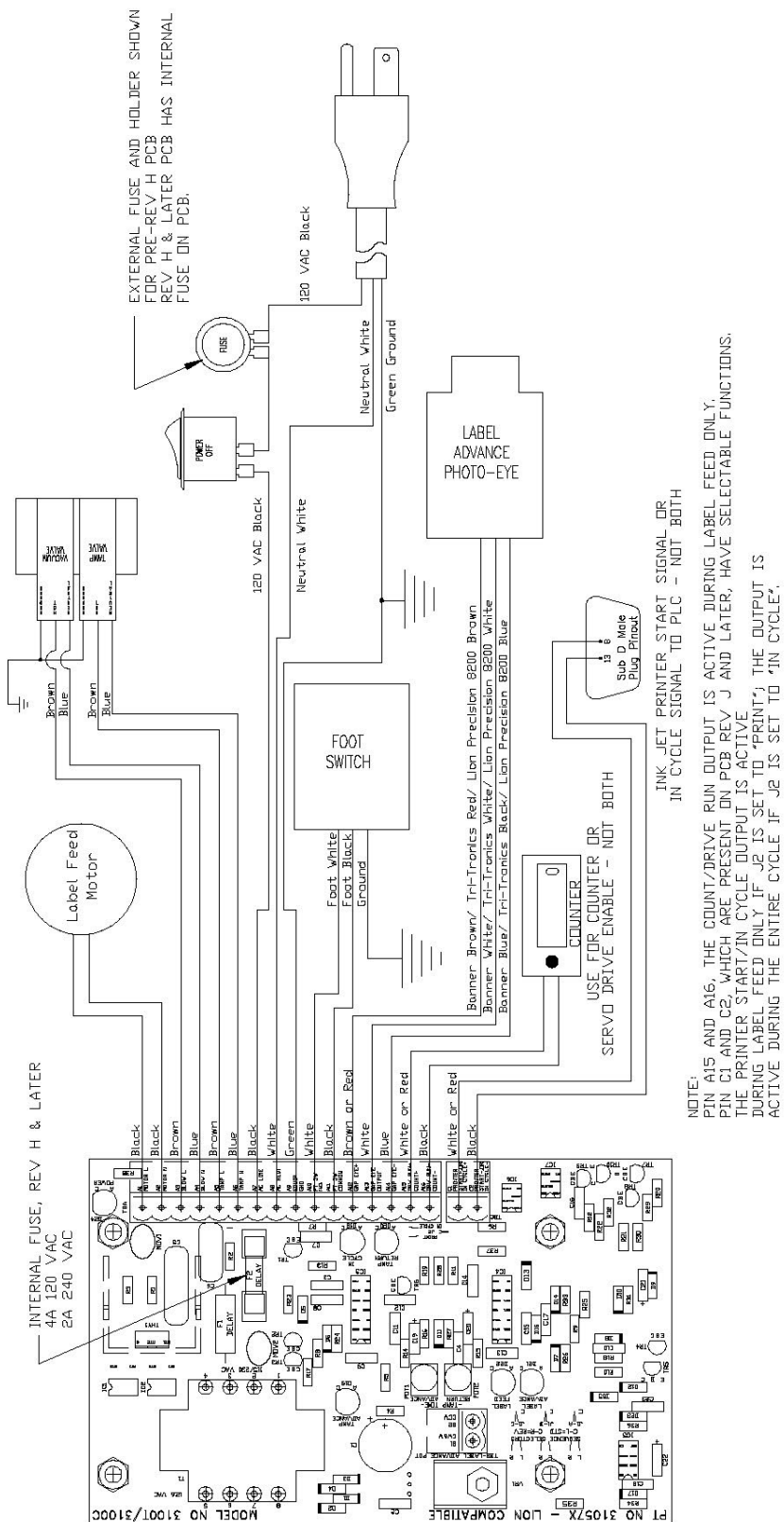
Benchtop Flat/Near Flat PARTS LIST



Item#	Description	#
31282	V Belt Tensioner	35
31355	Drive Shaft	36
31373	V Belt Pulley	37
31380	V Belt Tensioner Roller	38
31701	Main Frame	39
31702	Tamp Head Plate	40
31703	Product Guide Bars	41
31721	Rubber Feet	42
31722	Valve Assembly	43
31723	Flow Control Valve	44
31725	Vacuum Generator	45
40007	On/Off Switch	46
45129	Waste Wind Shaft	47
45131	Waste Wind Clip	48
45136	Unwind Disc	49
25211	IEC Connector	50
45155	Fuse Holder	51
45157	Fuse	52
25212	Power Cord	53
72618	Felt Pad	54
76800	Heavy Duty Motor	55
81830	½" Shaft Caps	56
81912	Small Cord Grip	58
31417	Label Advance 10 Turn Pot with wires	59
31416	Label Advance Knob	60
30084	Custom Tamp Pad	61
31014	Connecting Bracket	62
31020	Cylinder Cross Mount Plate	63
31021	Cylinder Mount Plate	64



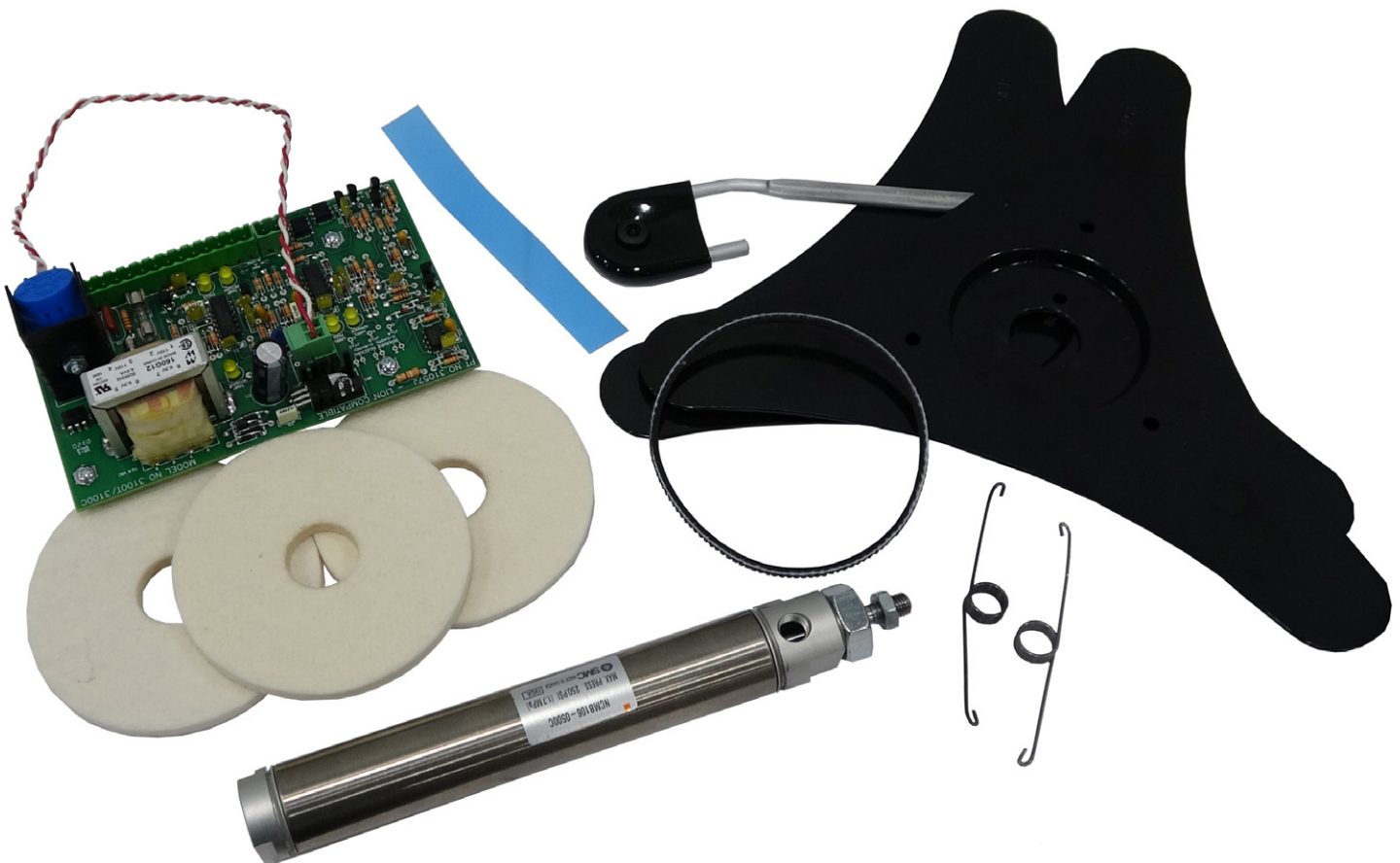
Benchtop Flat/Near Flat WIRING DIAGRAM



Benchtop Flat/Near Flat

SPARE PARTS LIST

Item#	Description	#	Item#	Description	#
Pinch Roller	31002	1	Circuit Board	31057	1
Waist wind Clip	45131	1	Unwind Felt Pad	72618	3
Drive belt	21031	1	Peel Edge Cover	31375	1
Unwind Disc	45136	2	Valve Assembly	31722	1
Motor	76800	1	Photo Eye	30106	1
Vacuum Generator	31725	1	Left Torsion Spring	21027	2
Foot Switch	30110	1	Right Torsion Spring	21028	2
Air Cylinder	30005	1			

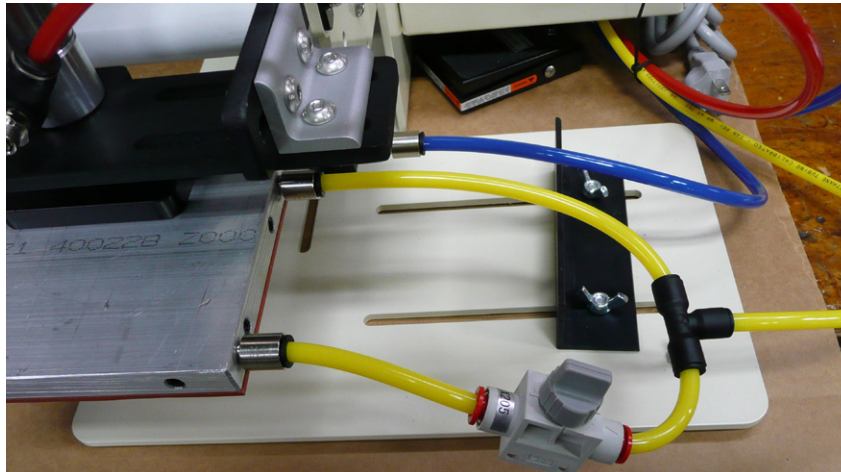
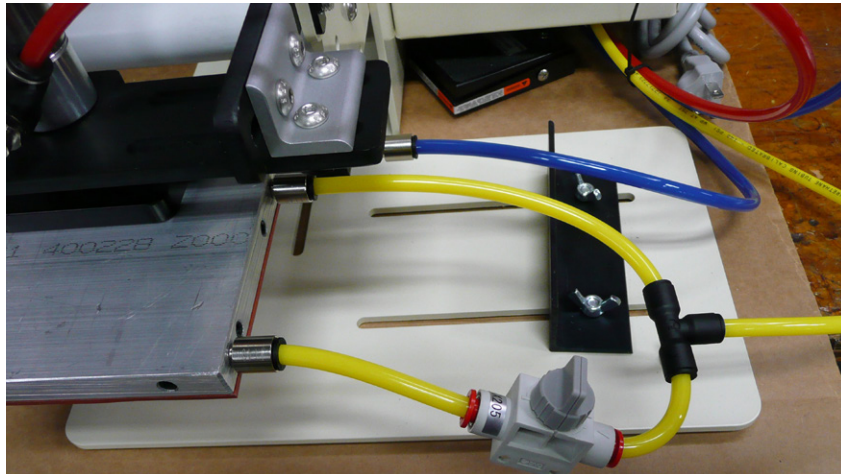


Benchtop Flat/Near Flat

TAMP HEADS DESIGNED FOR MULTIPLE LABELS

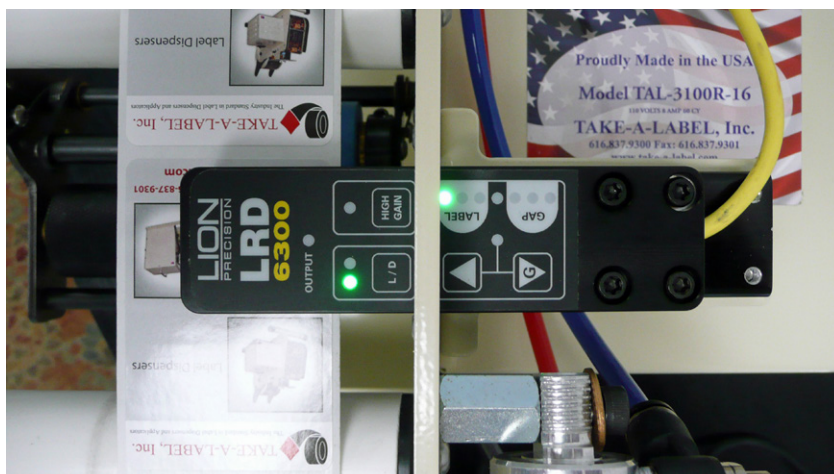
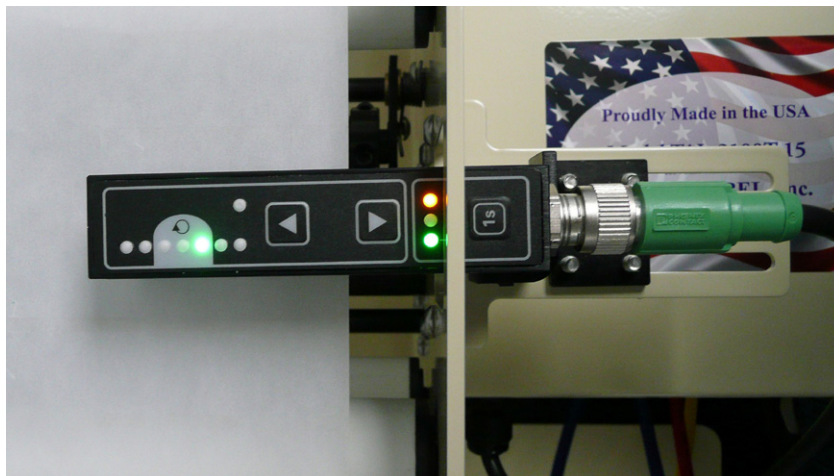
If your applicator has a tamp pad designed for multiple label sizes, you will need to open/close the valve on the vacuum line depending on which label you are running. When running the smallest label size the valve should be closed.

When running the largest label the valve should be open.



LION 6300/8200 CLEAR LABEL PHOTO EYE:

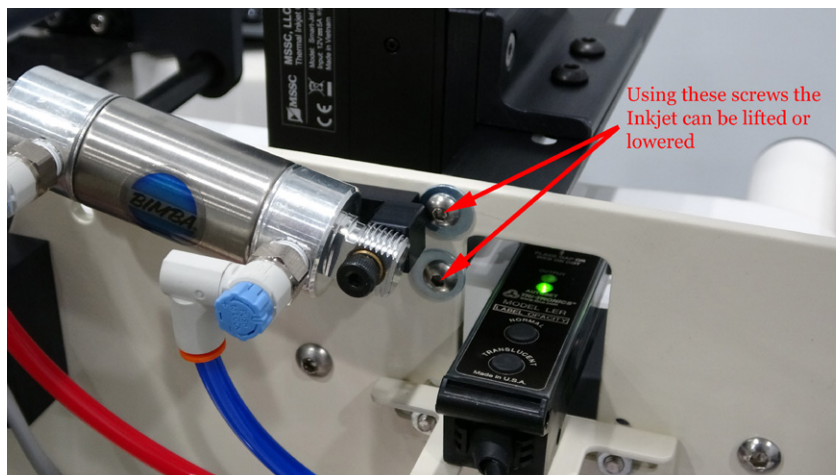
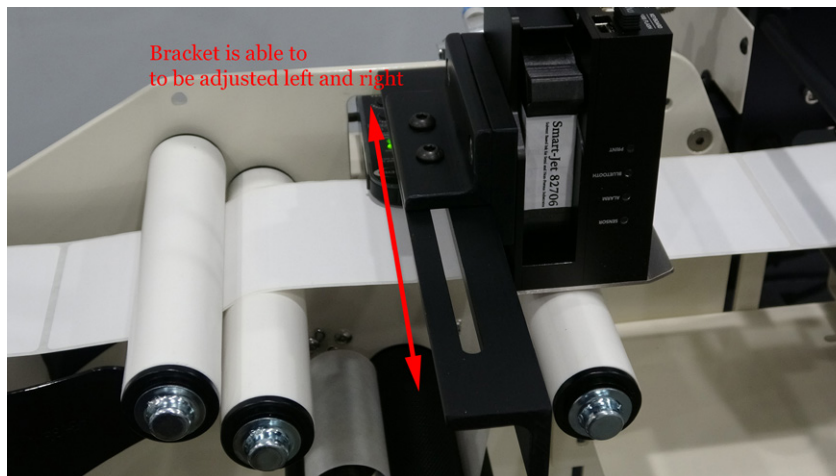
1. Labels must pass under the “Sensing Area” indicator.
2. Remove a label and place the liner only in the sensor.
3. Press and hold the down arrow G button for at least one second. (Model 6300)
4. Press and hold both adjustment arrow buttons at the same time to set the sensor. (Model 8200)



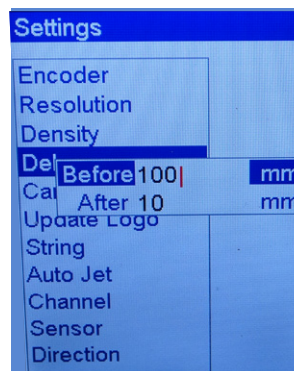
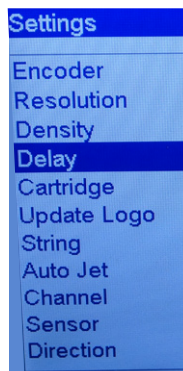


Benchtop Flat/Near Flat THE SMART JET INKJET PRINTER

The Smart Jet Inkjet printer will print on virtually any label stock. This printer is a great solution when you need to add an expiration date, a batch code or other information to a label prior to application. Using a wireless keyboard the printer is easily programmed. Using trusted Hewlett Packard technology and capable of printing up to 6 lines of information the Smart Jet Inkjet is a great solution for coding your label.



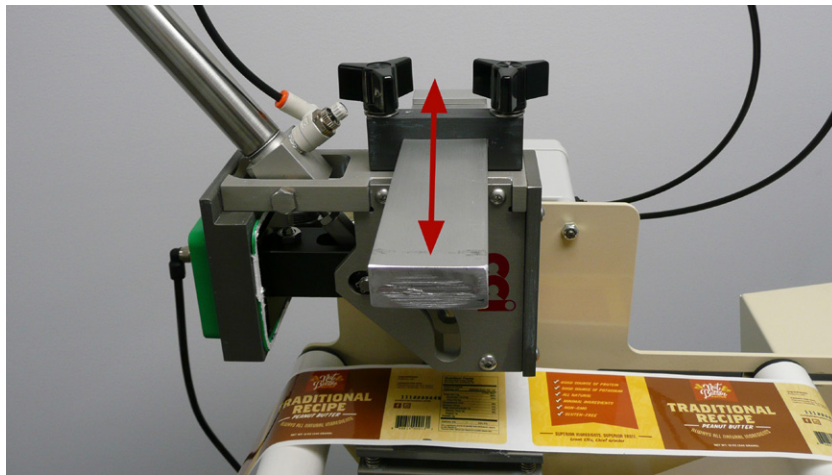
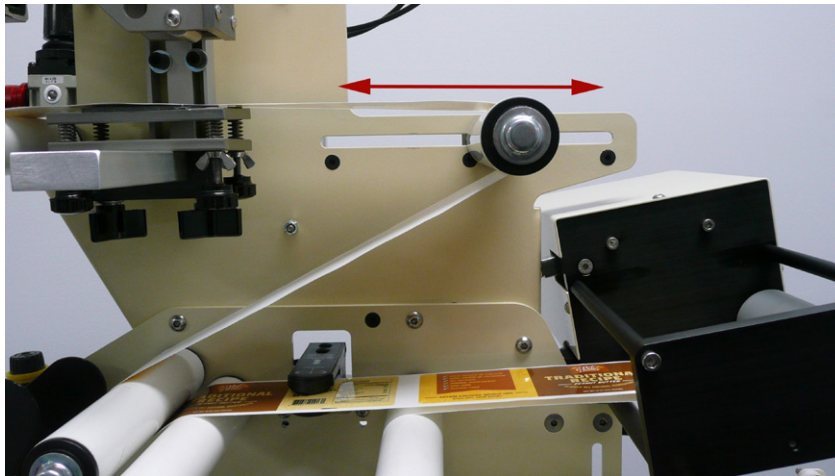
Found in the Settings changing the delay will move the location of the print on your label. Increasing the "Before" will move the print back and decreasing the "Before" will move it forward.



REGISTERED INK IMPRINTER:

The registered ink imprinter allows you to imprint an alphanumeric code on the label prior to application to the bottle. This is commonly used for batch codes, expiration dates, or lot codes.

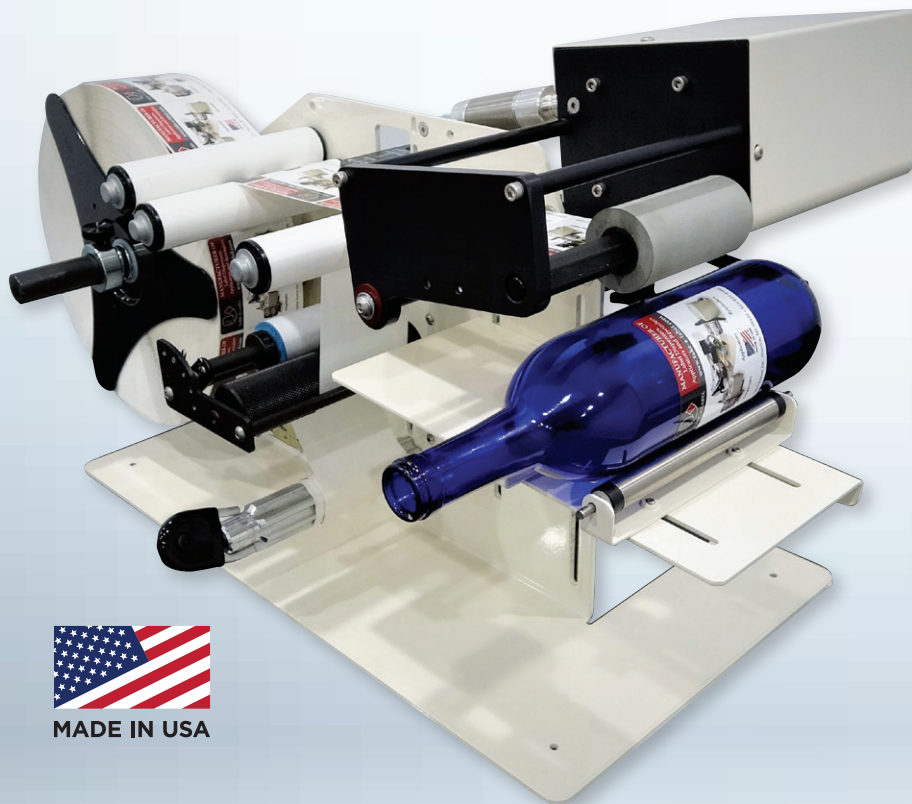
- To adjust the printing location left to right on the web. Loosen two knobs and slide coder to appropriate location.
- To adjust the printing location with the flow of the web. Slide the roller forward or backwards to achieve desired print location.



ALSO AVAILABLE FROM ADENELI PACKAGING

Do you need to label bottles, jars
or other round products?

BENCHTOP ROUND
Horizontal Wrap Label Applicator



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financial@adeneli.com